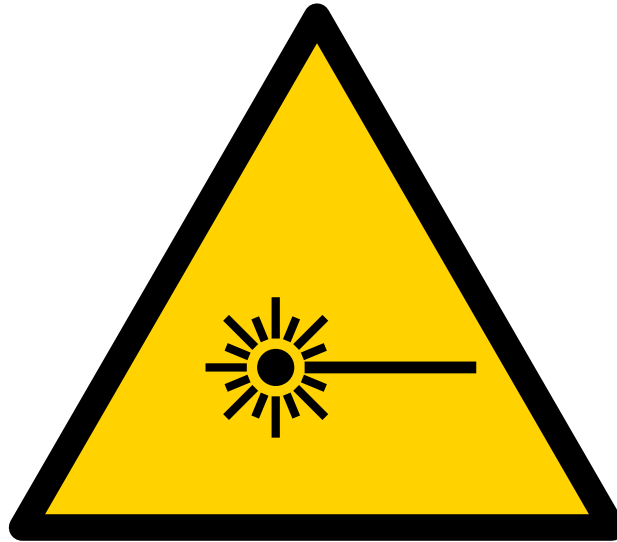


Door Sign · Laser in Use

Book 1 · Chapter 2 · hang outside while the key is On



LASER IN USE

Class 4 laser · invisible beam

DO NOT ENTER

while the key is On

Knock and wait. The operator will invite you in when the beam is off and eyewear is ready.

Operator

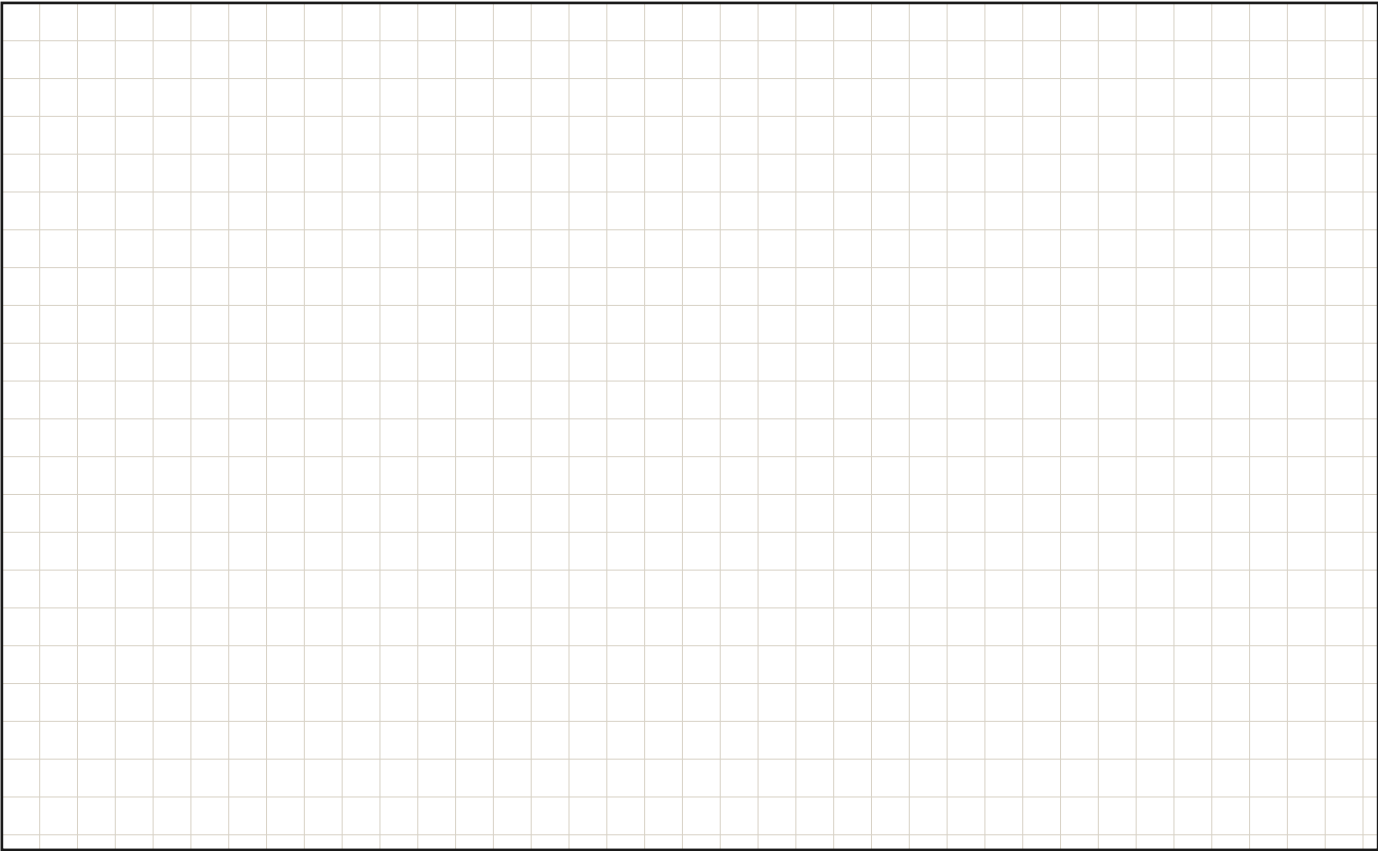
Phone

Private practice habit from Book 1, not a formal Laser Controlled Area sign set. Paid work on someone else's site: Book 3. Take the sign down when the key is out of the machine.

Bay Sketch · Beam, Bounce, Plume, People

Book 1 · Chapter 1 (cable floor map) and Chapter 2 (workshop layout)

Sketch your bay once and pin it beside the cabinet. One square = _____ (e.g. 0.5 m). Redraw when anything moves.



MARK THESE ON THE SKETCH

- | | |
|--|---|
| ☐ Door with the warning sign | ☐ Barrier or laser screen (a welding curtain does not block near-IR) |
| ☐ Beam sector into a dull backstop: never door glass, polished cars or tool walls | ☐ Extractor hood about 100 mm from the work |
| ☐ Exhaust path out of the building, away from the neighbour's washing | ☐ Cabinet: key and E-Stop face reachable |
| ☐ Umbilical lane taped: no vehicle tracks, no door swing | ☐ Extinguisher reachable without crossing the beam line |
| ☐ Glasses rack and window spares bag | ☐ Compressor / dryer (if required) — not an oily tee |