

Job Intake & Stop-Layer Agreement

Book 2 · Chapters 1.3–1.5 and 6.5 · agree the stop layer before the key turns

For parts brought to your bay. Write the coating claim and the stop layer down before the first pass: if you do not decide, the gun votes for shiny steel. This records what was agreed. It is not a contract or legal advice. Paid work on someone else's site needs the Book 3 site file.

CUSTOMER AND OBJECT

Customer	Phone or email	Date in
Object (vehicle, panel, gate, part)		Job ref
Substrate and gauge (thin sheet is not a chassis rail)		

COATING CLAIM — WHAT WE THINK IS ON IT

- | | | |
|--|---|--|
| ☐ 2K automotive (clear, base, primer) | ☐ Single-pack enamel / tractor paint | ☐ Powder coat |
| ☐ Underseal, bitumen or tar | ☐ Seam sealer or deadener | ☐ Filler or stopper repairs |
| ☐ Mixed aftermarket | ☐ Vinyl or adhesive remnants | ☐ Unknown: coupon or refuse |

Layers read from a chip or sanded edge (photo ref)

AGREED STOP LAYER

- | | | |
|--|--|---|
| ☐ Leave primer | ☐ Leave e-coat | ☐ Back to bare metal |
| ☐ Local edge or spot only | ☐ Remove loose only | ☐ Other (write in the areas box) |

Areas included

Areas excluded

Job Intake & Stop-Layer Agreement

If the job surprises us — agreed before the first pass

AGREED IN ADVANCE (TICK EACH LINE YOU BOTH ACCEPT)

- ☐ **Rust under the paint:** we stop and agree spot metal-out or a full strip before carrying on.
- ☐ **Filler or plastic repairs found:** we stop and agree. A filled panel is not lasered back to factory.
- ☐ **Suspected old lead or chromate primer:** we stop and talk through plume and waste controls, or refuse the job.
- ☐ **Thin sheet warming, rippling or heat tint on show metal:** we stop and agree a mechanical or hybrid method.
- ☐ **Coupon or hidden test patch first:** you see the result before live work starts.
- ☐ **Unique or expensive object with no matching coupon:** we refuse rather than experiment on it.

COUPON OR TEST PATCH

Where the test patch was done

Result seen by the customer on (date)

Result (shatter, melt, nothing; stop layer reached?)

CHANGES AFTER THE FIRST PASS

Write any change here before extra beam time (what, why, agreed by)

AGREED BY

Customer contact for a stop call

Customer

Operator

Date

Keep one copy each.